		Release 2009/08/18 : CIA-RDP81-0102 SECURITY INFORMATION SECRET CENTRAL INTELLIGENCE AGENCY	REPORT
•	i r	IFORMATION REPOR	2581
COUNTRY	USSR	SECRET	DATE DISTR. 18 MAR 52
SUBJECT:	TRIKO TAGEN	FACTORY, KIEV	NO OF PAGES: 9 25X1
PLACE ACQUIRED			NO. OF ENCLS.: 5
DATE ACQUIRED			SUPPLEMENT TO REPORT NO.
DATE OF			25X1
THIS DOCUMENT OF THE UNITED S AND 794, OF THE	TATES, WITHIN THE MEANING OF TI U.S. CODE, AS AMENDED, ITS T	THE NATIONAL DEFENSE THE 18, SECTIONS 793 ANNINGSION OR REVE- AUTHORIZED FERSON IS	S UNEVALUATED INFORMATION

2. Description of the Trikotagen Factory Kiev: The factory existed already before the war and was equipped at that time with circular spring needle machines for the production of stockings and machinery used for the production of stockinette. At the beginning of the war all the machinery was evacuated to an unknown destination somewhere behind the Urals. The buildings were used during the occupation by German Troops as a supply dump. Soon after the withdrawal of the German Troops the factory was rebuilt and started producing stockings and stockinette material again in 1944. When the German Engineers arrived in October 1946, the factory was in full production, using circular frame looms and warp looms of Russian and German origin. In November 1946 the most modern circular frame looms of American origin arrived, packed in cases marked with the sign "UNRRA". Part of the factory accommodation was occupied at that time by the adjoining wool spinning mill, which was transferred at once with their carding machines into buildings, which had been rebuilt in the meantime.

	SE	CURITY INFORMATION	SECRET			
STATEX ARMY	XNAVYX	DISTRIBUTION	AIR	X		L

(20)

# SECRET SECURITY INFORMATION

-2-

The factory complex consisted of several buildings and was situated in the position 1 indicated on the attached overlay /Enclosure (C)/

25X1 25X1

compiled in April 1950. The following buildings belonged to the factory complex:

- a) Main factory shed, which was about 120 meters long and 20 m wide, contained
  - i) on the ground floor the store-rooms for completed articles and the individual tailoring departments for making ready made articles.
  - ii) on the first floor only cotton machines.
  - iii) on the second floor cotton machines, binding-off machines, stitching machines for stockings, and circular frame machines for tubular fabrics.
  - iv) on the third floor bobbin winding and warp looms.
- b) Administration building contained
  - i) Office accommodation on the ground floor.
  - ii) Recreation rooms for the workers and living quarters on the first floor.
- c) Dyeing house contained
  - i) dye department on the ground floor.
  - ii) Finishing department for stockings on the first floor.
- d) Work shops containing locksmith shop, carpenter shop, etc.
- e) Work's school with rooms for students under instruction.

The factory complex was surrounded with a high fence and unarmed guards patrolled the surroundings of the buildings during the day. At night the guards were armed.

3. Work done by the German Specialists Immediately after Arrival: The specialists arrived in Kiev on 21 October 1946 and were accommodated in rooms on the premises, which they occupied until their return to Germany. They were only allowed 2 days to settle in and started work on 23 October 1946. The German specialists consisted of 10 stocking machine engineers, 4 fitters, 1 needle dresser (Nadelrichter) and 1 electrician. Each of them was then allotted several Russian workers (male and females) to help in the task of erecting the machinery, which was to be assembled in the main factory shed on the first floor. The windows of the individual rooms were bricked up except for a small window about 40 cm square. The rooms had no illumination and were not heated. Some of the machinery, which had arrived from Germany, had been brought into these rooms but the majority of the machines were still stored in the open. Russian engineers had already commenced to assemble some of the machinery, but had not completed the task. As the machines were wrongly assembled, the first job was the dismantling of their work and the German specialists started again from scratch. The following machines had to be erected:

SECRET SECURITY INFORMATION

#### SECRET <del>--</del>3--

SECURITY INFORMATION

- 14 Jacquard circular knitting machines 42 gg, built by Schubert & Salzer, Chemnitz.
- 26 Jacquard circular knitting machines 45 gg, built by Schubert & Salzer, Chemnitz.
- 10 Jacquard 'Press-und Deckmuster' machines 48 gg, built by Schubert & Salzer, Chemnitz.
- 2 Jacquard 'Press-und Deckmuster' machines 36 gg, built by Schubert & Salzer, Chemnitz.
- 6 'Kalio' machines 60 gg complete with automatic device for making a double top, built by K. Lieberknecht, Oberlungwitz.
- 1 Hilscher 'Laengenmaschine' 39 gg of old design for schooling purposes.
- 1 H.S.L. 'Laengenmaschine' 39 gg of old design for schooling purposes.

25X1

Extreme difficulties were experienced owing to the lack of tools, complete absence of heating and poor lighting conditions until arrangements were made in 1947, to improve these conditions.

Assembled machines were passed by a State Commission and the German stocking machine engineers then had the task of instructing Russian machine operators in the use of the machines.

All the machines had been assembled by the autumn of 1949 except for 13 of the Jacquard circular knitting machines 45 gg, which were assembled by Russian fitters under the supervision of a German fitter.

Although the term of duty had expired the German specialists were not allowed to return to Germany. They were used as production engineers and for essential repairs to the machines, which often broke down owing to incompetent machine operators. The German specialists also instructed Russian engineers in making Jacquard cards for knitting special patterns into the fabrics, explained the general construction of the machines, talked about the care necessary about daily cleaning etc.

4. Production at the Factory: All types of stockings and stockinette material was produced. Only 45 D capron thread of Russian origin was used on the machinery from 42 gg up to 60 gg, whereas on the 36 gg machines a cotton thread with one capron thread was used for making the re-enforced parts of stockings such as the heel, sole and toe. Owing to the fact that the capron thread was subject to high 'Titer' fluctuations, only 30 to 35% of the stocking production was first quality. To overcome this difficulty, a method was introduced to work with 3 threads alternately similar to the process when knitting with pure silk. Stocking rejects were comparatively high, as the female machine operators were unable to adjust the knitting needles correctly. In addition a lot of trouble was caused by the knitting needles themselves, which came from Moscow. These needles were not of standard design, did not have a uniform length, were badly tempered, the hook at the top was distorted and either bent too much or not enough etc. etc.

> SECRET SECURITY INFORMATION

Approved For Release 2009/08/18: CIA-RDP81-01028R000100060001-3

oeuke I

SECRET
SECURITY INFORMATION
-4-

The capron thread arrived from Moscow, packed into cases with about 100 kgs content. The thread was wound on a bobbin (kreuzspule) weighing about 300 grams. Re-spooling was not necessary, as the bobbins could be used as they were. As soon as the stockings came off the machines, they were graded by an examiner into qualities and then passed on to the binding and stitching department. From here they passed through the fixing department, dye shop to the finishing department, where they were packed. The stockings were then taken into store, from where they were distributed to shops and stores in the area against release notes issued by the competent Ministry.

The factory also produced all types of stockinette material, which was made into ladies underwear and gents shirts in their own sewing shops for ready made garments. The distribution of this type of wearing apparel was also governed by release notes from Moscow.

	to Russi	csonalities, Who were Deported to Russia proximately 90 German specialists were deported a. These specialists were distributed to vari-	25X1
ous centers i	n Russia and all	have returned to Germany between May and October	
a)	stationed at the	Kiev factory:	1
	Paul Arnold		
	Walter Berger		
	Otto Ehrt		
	Max Einenkel		
	Gustav Gaerner		25X1
	Erwin Hartewig		
	Emil Koehler		
	Willy Kress		

SECRET SECURITY INFORMATION

SECRET

Approved For Release 2009/08/18: CIA-RDP81-01028R000100060001-3

		SCRET INFORMATION -5-		25X
Fritz Krueger				
Georg Richter				
Willy Schuetz				
Emil Spindler				
Eli Thierfelder				
Kurt Unger				
Karl Walther				
Karl Walther Otto Ziller				
Otto Ziller	ningrad (na	ame of factory Ro	te Fahne (?))	
Otto Ziller	ningrad (na	ame of factory Ro	te Fahne (?))	25)
Otto Ziller stationed in Le	ningrad (na	ame of factory Ro	te Fahne (?))	252
Otto Ziller <u>stationed in Le</u> Otto Grimm	ningrad (na	ame of factory Ro	te Fahne (?))	25)
Otto Ziller  stationed in Le Otto Grimm  Alfred Lindner	ningrad (na	ame of factory Ro	te Fahne (?))	25)
Otto Ziller  stationed in Le Otto Grimm  Alfred Lindner  Willy Romkopf	ningrad (na	ame of factory Ro	te Fahne (?))	25)
Otto Ziller  stationed in Le Otto Grimm  Alfred Lindner  Willy Romkopf  ? Schuessler			te Fahne (?))	25)

SECRET SECURITY INFORMATION SECRET.

Approved For Release 2009/08/18 : CIA-RDP81-01028R000100060001-3

	SECRET SECURITY INFORMATION -6-	25 <b>X</b> 1
d)	stationed in Charkov:	
	Max Wolf	
e)	stationed in Novo Sibirsk:	
	Albert Heim	
f)	stationed in Odessa:	
	Alfred Fierich	
	Bruno Kies	
	Willy Klinger	
	Alfred Prager	
	Paul Prager	
g)	stationed in Vitebsk:	25X1
	Paul Drechsel	
	? Wendler	
h)	stationed in Chernovtsky on the Roumanian border:	
	? Naumann	25X1
	Emil Roscher	
	Karl Uhlmann	

SECRET SECURITY INFORMATION

i) stationed in Tashkent:

j) stationed in Rostov-on-Don:

? Loeffler
Arthur Mann

Willy Vogel

k) stationed in Moscow:
Bernhardt Koehler

SECRET SECURITY INFORMATION ~7¢ Fritz Koehler Helmut Lindner Walther Loewe 25X1 Fritz Roessler Konrad Storch stationed in Tiflis: Erich Findeisen 25X1 Wickleder stationed in Riga: name of the persons not known. 25X1 all were returned to Germany by air free of charge. In every case the specialists to be returned were taken to Moscow by escort and accommodated in either the Hotel Imperial or the Savoy Hotel. Their stay in Moscow varied from 3 to 7 days. 25X1 during which time they had complete freedom of movement. 25X1 Number of People Employed: the factory employs 25X1 bout 1,200 to 1,500 workers in 3 shifts. Organization of the Factory: a rough Organizational 25X1 hart giving details of the structure of the factory together with some ames of the Russian Officials, ttached hereto as Annexure "B". 25X1

Approved For Release 2009/08/18: CIA-RDP81-01028R000100060001-3

25X1

SECRET SECURITY INFORMATION

Approved For Release 2009/08/18: CIA-RDP81-01028R000100060001-3

SECKEL

# SECRET SECURITY INFORMATION -8-

8. News about the Zeiss Group in Kiev:	25 <b>X</b> 1
In the beginning the Zeiss	
group, which consisted of about 48 technicians with their families, was	
accommodated in a sanatorium in Pushcha-Voditsa situated about 15 km North West of Kiev town center. They were taken daily by open lorry to their place	
of work in the Arsenal of Kiev town, situated in position 2 indicated on the	
attached overlay /Enclosure (C)/	25 <b>X</b> 1
for Kiyev (6080) compiled in April 1950. In the autumn	
of 1948 they were given other accommodation very near to their place of work in a modern block of flats, situated in position 3 on the attached overlay	
Enclosure (C)/ The German specialists only had a short walk along the rail-	
way line running in a northerly direction just outside the Arsenal area and	η ÷ • <b>•</b> ,
entering through a gate near the round tower marked with an "X".	25X1
there were an array to a finate at the	
Russian workers on the production of photographic equipment, telescopes,	
binoculars and possibly warlike materials. the working	25X1
methods employed in the arsenal were rather primitive and perhaps even	
round-about. The quality of the work was rather poor and the Germans also complained about the quality of the raw materials and the slowness of same	
arriving.	
Dr. Ing. Herbert Schorsch, Dipl.	
Ing. Hess, Karl Foerster and Walther Baumbach. Dr. Schorsch was originally stationed in Leningrad, but was transferred in the spring of 1949 to Kiev,	
as he was the only German specialist in Russia, who could get certain dis-	
mantled German machinery into working order. He was also the highest paid	7
German of the Zeiss group with a monthly salary of 5,800 Rubles.	25 <b>X</b> 1
Baumbach was	]
the local SED representative, who despite his party leanings disapproved	
strongly of the Russian inspired informants system.  the German specialists of the Zeiss group were very well paid, the lowest	
salary being 2,000 Rubles per month.	
the Zeiss specialists were very restricted. Only in the immediate neighbour- hood of their living quarters they were allowed to move without an escort,	
although they had to register with the guard sitting at the entrance of their	
quarters. If the men or women wanted to go into town to effect purchases in	
the large stores or bazaars they had to ask for a special escort. This es-	
cort accompanied a group of people to the shop, where the buyers completed their purchases and met again at a pre-arranged hour to be escorted back.	
Similar escorts were provided when individuals wanted to visit the Opera, the	· ·
Post Office etc. The only person allowed to go out without an escort between	
07.00 and 08.00 hrs was Frau Baumbach, who had permission to visit the local	
Bazaar to purchase food for the unmarried members of the group. This per-	

All the German specialists have been pressing the Russian Authorities to be allowed to return to Germany, but without avail. Even letters were sent to Stalin himself, but a reply was never received.

mission was granted in the late spring of 1950.

SECRET SECURITY INFORMATION

Approved For Release 2009/08/18 : CIA-RDP81-01028R000100060001-3

SECRET
SECURITY INFORMATION
-9-

25**X**1

9. Factory in Kiev Producing Tank Tracks:	25 <b>X</b> ′
Herr Ernst Witte arrived in Kiev towards the end of 1947	
from Sofiewka, a township about 30 km distant from Saporosche. Witte had	
been deported together with about 40 other specialists from AUE/Erzgebirge	
as employees of the cutlery firm A. Wellner. Witte was responsible for the	
assembly and supervision of German machinery for the production of all types	
of table cutlery. He returned to Sofiewka in September 1948 and was repatri-	
ated to Germany with all his colleagues in December 1948. The exact position	
of this tank factory is shown in position 5 on the attached overlay /Enclo-	
sure (D)7	
10. Factories under Construction:	
2 important new factories were under con-	
struction, both of which were more or less completed except <u>for the inside</u> .	
One factory as shown in position 4 on the attached overlay /Enclosure (D)/	
for Kiyev (6080)	25X1
was to house a large tank production plant. The other	.5/(1
factory was erected in the suburb of Darnitsa on the other side of the river	
Dnepr in position 6 on the attached overlay /Enclosure (E)/	
for Kiyev (6080) This latter	
factory was to house the production of the optical equipment, which	
in 1950 was located in the Arsenal. Apart from factory	
buildings also residential accommodation was built.	
end e	

ENCLOSURES:

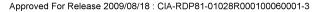
(B) Organization chart of factory in Kiev (C) Overlay (D) Overlay (E) Overlay

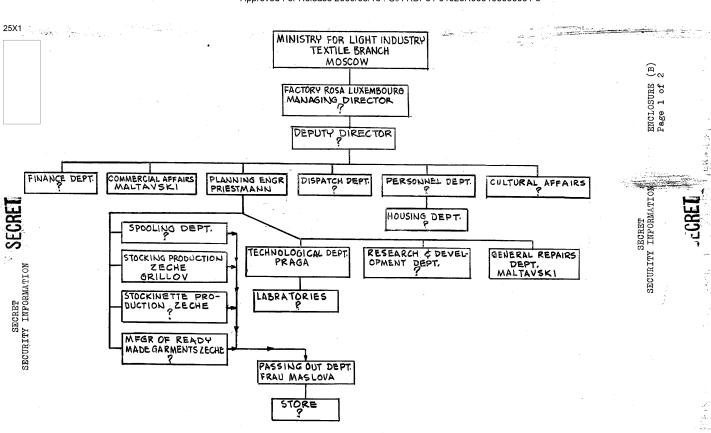
25X1

SECRET SECURITY INFORMATION

CRET





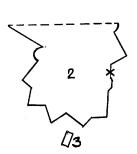


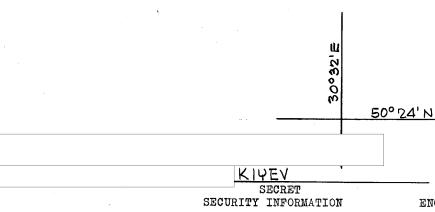


SECURITY INFORMATION

50° 27' N







25X1

25X1

ENCLOSURE (C)

SECRET SECRET

50°29'N

50°28'N

KIYEV

25X1

25X1

SECRET SECURITY INFORMATION

ENCLOSURE (D)

Approved For Release 2009/08/18 : CIA-RDP81-01028R000100060001-3

25X1

SECRET

SECRET

SECURITY INFORMATION

50°27' N

6

25**X**1

25X1

SECRET SECURITY INFORMATION

ENCLOSURE (E)